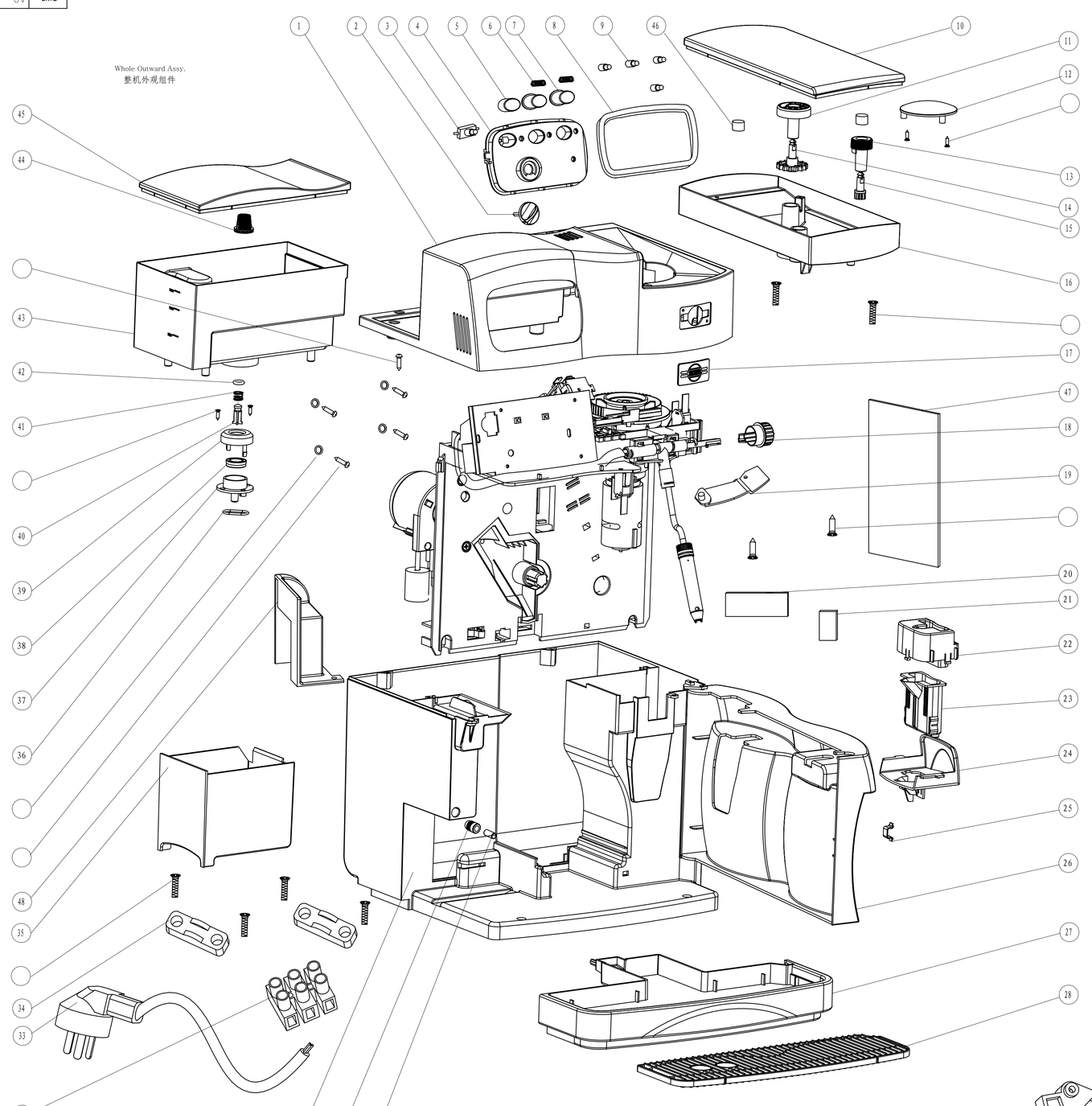
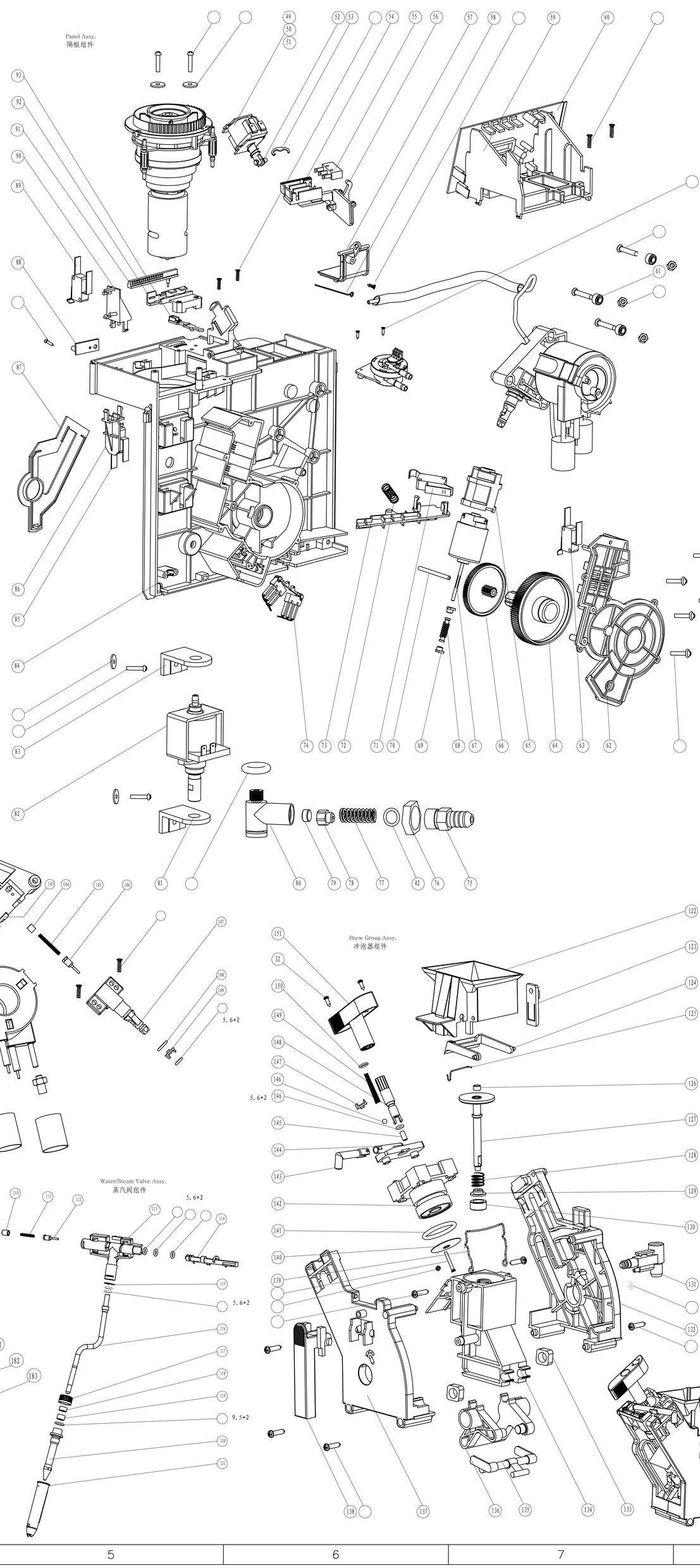
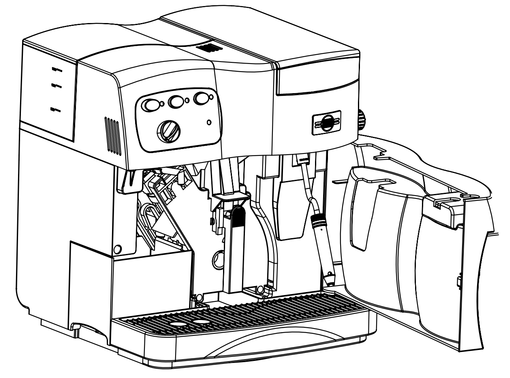
DWG. NO. A0

Whole Outward Assy.
整机外观组件

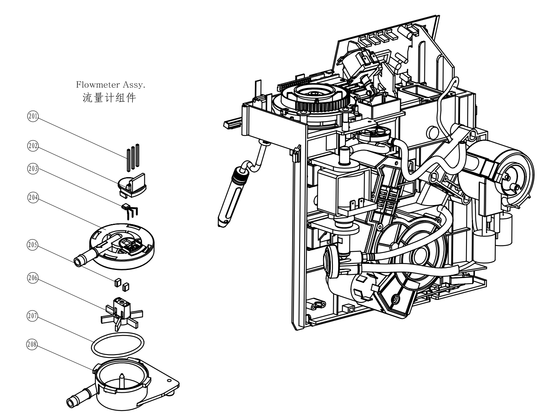


Panel Assy.
隔板组件





Flowmeter Assy.
流量计组件



Tube Safe_Valve/Outlet
硅胶管:安全阀与隔板出水口

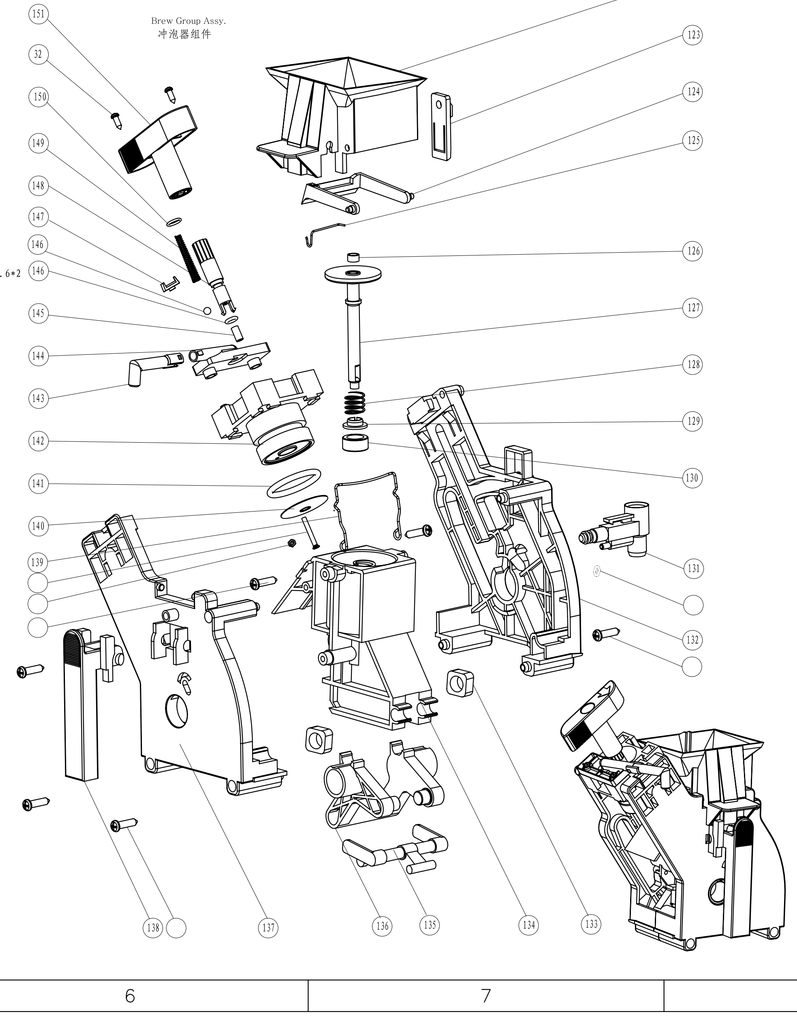
Tube flowmeter/Tank
硅胶管:流量计到水箱

Tube flowmeter/Pump
硅胶管:流量计到水泵

Coffee Grinder Assy.
磨豆电机组件

Boiler Assy.
锅炉组件

Brew Group Assy.
冲泡器组件

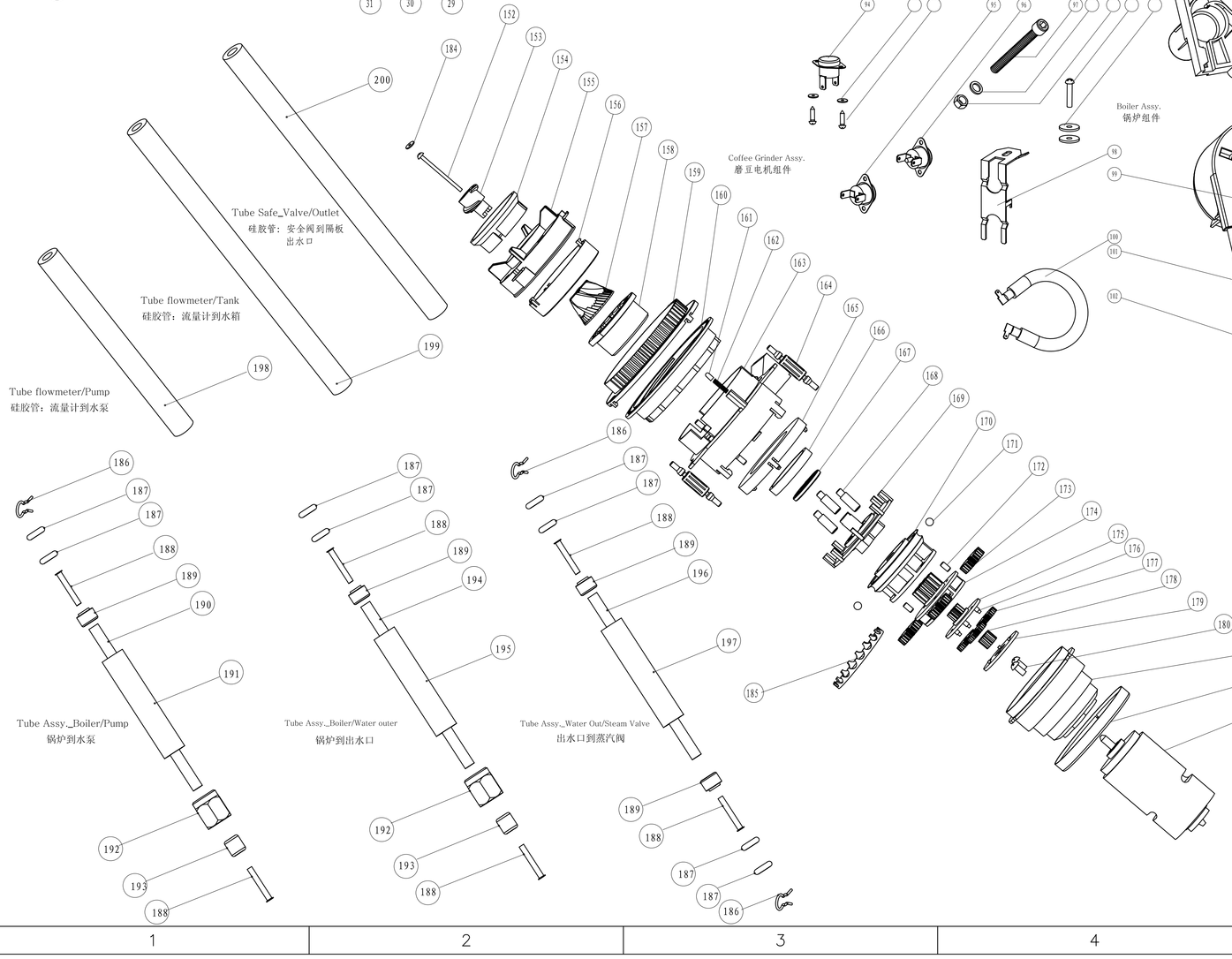


Water/Steam Valve Assy.
蒸汽阀组件

Tube Assy._Boiler/Pump
锅炉到水泵

Tube Assy._Boiler/Water outer
锅炉到出水口

Tube Assy._Water Out/Steam Valve
出水口到蒸汽阀



NO.	DWG. NO.	PART NO.	ENGLISH/CHINESE NAME	MATERIAL	Qty.	NOTE
139		003-00015	Scraper Wire / 刮渣钢丝	SUS316 Ø1.2	1	P
138		005-00029	Handle / 手柄	POM	1	P
137		005-00028	Side-Left / 冲泡器左支架	POM	1	P
136		005-00027	Crankshaft / 转动支架	POM	1	P
135		005-00026	Lever / 锁复连接件	POM	1	P
134		005-00025	Brew Basket / 咖啡仓	POM	1	P
133		016-00009	Crankshaft Bearing / 行程块	Teflon/特富龙	2	P
132		005-00023	Side-Right / 冲泡器右支架	POM	1	P
131		005-00022	Water Inlet / 冲泡器进水口	POM	1	P
130		005-00021	Bushing / 仓体密封件	POM	1	P
129		005-00020	Spring Retainer / 仓体限位块	POM	1	P
128		003-00006	Spring / 仓体锁复杆弹簧	SUS316 Ø1.5	1	P
127		005-00019	Showerhead / 仓体锁复杆	POM	1	P
126		005-00018	Showerhead Cap / 仓体锁复杆盖	POM	1	P
125		003-00005	Wiper Spring / 刮挡弹簧钢丝	SUS316 Ø1.0	1	P
124		005-00017	Wiper / 刮渣挡板	POM	1	P
123		005-00016	Latch / 定位卡扣	POM	1	P
122		005-00015	Hopper / 咖啡粉仓	POM	1	P
121		005-00100	Panarello Tube_Outer / 蒸汽口套筒	POM	1	P
120		005-00080	Panarello Tube_Inner / 蒸汽口套管	POM	1	P
119		002-00035	Panarello Soft Seal / 蒸汽口压块2	Silicone/硅胶	1	P
118		005-00101	Panarello Hard Seal / 蒸汽口压块1	POM	1	P
117		005-00002	Panarello Nut / 蒸汽口套管旋钮	POM	1	P
116		017-00003	Steam Tube / 蒸汽杆	Cu+Chrome 铜镀铬	1	P
115			Tube Retaining Clip_Large/大卡扣	SUS316 Ø1.0	1	P
114			Staff_Steam Control/蒸汽调节杆	PA66+ 30%GF	1	P
113			Seat_Steam Tube / 蒸汽口座	PA66+ 30%GF	1	P
112			Large Pin / 大滑针	H59	1	P
111			Spring_Large Pin / 滑针弹簧	SUS316 Ø0.5	1	P
110			Tube_Large Pin / 滑针行程管	H59	1	P
109			Seal_Outlet / 出水口密封件	PA66+ 30%GF	1	P
108			O_Ring / O型密封圈Ø9.5×Ø2	Silicone/硅胶	1	P
107			Three Gates Tube / 三通出水口	PA66+ 30%GF	1	P
106			Small Pin / 小滑针	H59	1	P
105			Spring_Small Pin / 锅炉座弹簧	SUS316 Ø0.5	1	P
104			Tube_Outlet / 出水口行程管	H59	1	P
103		005-00012	Boiler Mounting Bracket/ 锅炉座	PA66+ 30%GF	1	P
102			Rubber_Boiler / 锅炉橡胶套	Rubber/橡胶	2	P
101			Nut_Boiler / 电加热器连接头	SUS304	2	P
100			Element / 辅助加热器	铝管	1	P
99		004-00004	Boiler / 锅炉	ADC12 铝	1	P
98			Board_Thermostat / 温控器压板	65Mn t=0.9	1	P
97			Screw M5*20(开六角螺钉M5×20)	A2钢	1	P
96			Thermostat_Manual/手动复位温控器	36TXH 190°	1	P
95			Thermostat / 自动复位温控器	36TXH111 170°	1	P
94			NTC / 热敏电阻	3Ø3Ø1 艾默生	1	P
93			Staff / 冲流量钮复杆	PA66+ 30%GF	1	P
92			Seat_Staff Gear/ 冲流量钮复杆座	PA66+ 30%GF	1	P
91			Staff Gear/ 冲流量钮复杆齿条	PA66+ 30%GF	1	P
90			Seat_MicroSwitch A / 蒸汽开关座	PC	1	P
89			Micro_Switch A / 行程开关A	KW3-0Z	1	P
88			PC Board_Logo / 指示灯线路板	LED-V10	1	M
87			Cover_Panel / 隔板压板	PP	1	M
86			Seat_MicroSwitch B/ 门开关座	PC	1	P
85			Micro_Switch B / 行程开关B	KW3-0Z	1	P
84		005-00092	Panel / 隔板	PP	1	M
83		002-00029	Rubber Mount#2 / 水泵上橡胶套	Rubber/工橡胶材	1	P
82		007-00008	Pump / 水泵	百约 220v/48w	1	P
81		002-00028	Rubber Mount#1 / 水泵下橡胶套	Rubber/工橡胶材	1	P
80		005-00009	Body_Safety Valve/回流阀	PA66+ 30%GF	1	P
79		002-00003	Seal _Safety Valve/阀门密封头垫片	Silicone/硅胶	1	P
78		016-00002	Seal Body_Safety Valve/回流阀门密封垫	H59	1	P
77		003-00002	Spring_Safety Valve/回流阀弹簧	SUS316 Ø1.0	1	P
76		016-00003	Nut_Safety Valve M10/回流阀连接头螺母	H59	1	P
75		016-00001	Connector_Safety Valve/回流阀连接头	H59	1	P
74		007-00051	Switch_Drive Motor/小做动开关	KW4-3Z-3 锡色	2	P
73			Seat_MicroSwitch C/重叠叠开关座	PC	1	P
72			Spring / 行程开关C弹簧	SUS316 Ø0.6	1	P
71			Micro_Switch C / 行程开关C	KW3-0Z	1	P
70			Insert Panel / 隔板嵌件	45# 镀镍	1	P
69		006-00038	Bearing / 轴套	铁基粉末冶金	2	P
68		016-00019	Worm Gear / 蜗杆	H62	1	P
67		007-00051	Drive Motor / 传动电机	380-415V 50/60 HZ 2P	1	P
66		005-00093	Small Gear / 传动齿轮	POM	1	P
65		002-00034	Motor Rubber Cushion/电机橡胶套	Silicone/硅胶	1	P
64		005-00094	Large Gear / 运动齿轮	POM	1	P
63			Micro_Switch D / 行程开关D	KW3-0Z	1	P
62		005-00095	Gear Box Cover / 后盖板	PP	1	P
61			Screw Seat / 螺钉座	PA66+ 30%GF	3	P
60		007-00049	PCB Assy._Q001 / 线路板	CLT-Q001	1	P
59		005-00085	PCB Mounting Bracket/线路板架	ABS	1	P
58			Wire / 钢丝	SUS316 Ø1.0	1	P
57			Panel_Coffee Powder/粉仓活动件	ABS	1	P
56			Baffle_Coffee Powder/粉仓挡板	ABS	1	P
55			Micro_Switch / 微动开关	SM-23 黑色	1	P
54			Baffle Seat_Coffee Powder/粉仓座	ABS	1	P
53			E_Clamp / 开口挡圈	65Mn	1	P
52		005-00010	Retainer Pin / 卡销	POM	1	P
51		003-00003	Spring_Solenoid / 电磁铁弹簧	SUS316 Ø0.6	1	P
50		006-00002	Connector Shaft / 电磁铁行程杆	45# 镀镍	1	P
49		007-00011	Solenoid / 电磁铁		1	P
48			Steam Stop Panel / 蒸汽隔板	ABS	1	P
47		005-00070	Noise Insulator Panel / 隔音板	ABS	1	M
46			Knob_lid / 旋钮盖	ABS	2	P
45			Lid_Tank / 水箱盖	ABS	1	M
44			Filter_Tank / 水箱过滤网	PP	1	P
43			Tank / 水箱	SAN	1	M
42		002-00002	O_Ring / O型密封圈6.3×2.65	Silicone/硅胶	3	P
41			Spring / 注水口弹簧	SUS316 Ø0.5	1	P
40			Pin / 注水口滑针	ABS	1	P
39			Seal Lid / 注水口卡套	ABS	1	P
38			Y_Ring / Y型密封圈	Silicone/硅胶	1	P
37			Seal Seat / 注水口封套	ABS	1	P
36			Ellipse O_Ring / 注水口椭圆件	Silicone/硅胶	1	P
35		005-00073	Dump Box / 废渣盒	ABS	1	M
34		001-00051	Wire Clamp / 压线板	PA66+ 30%GF	2	P
33		007-00052	Power Cord /VDE插头电源线	VDE-03A 150cm	1	P
32			Terminal /接线柱	TEILBAR	1	P
31		005-00068	Lower Housing /下机壳	ABS	1	M
30		005-00069	Magnet Holder /磁铁套	PA66+ 30%GF	1	P
29		006-00037	Magnet_Door /门磁铁	Ø6×7铁氧体 磁铁	1	P
28		005-00072	Tray_Grill /滴水盘盖	ABS	1	M
27		005-00071	Tray /滴水盘	ABS	1	M
26		005-00067	Door /转动门	ABS	1	M
25		006-00036	Door Latch / 吸铁片	A3/T=1 镀镍	1	P
24		005-00065	Housing_Spout Cap/咖啡出口盖	ABS	1	M
23		005-00064	Spout / 咖啡出口	PC	1	M
22		005-00066	Housing_Spout Cap/咖啡出口上盖	PC	1	M
21			Lid_Power Button / 开关盖	ABS	1	M
20			Lid_LED Panel / 液晶显示盖	ABS	1	M
19			Panel_Steam Valve / 挡板	ABS	1	M
18			Knob_Steam / 蒸汽旋钮	ABS	1	P
17			Logo / 标牌	ABS	1	M
16		005-00074	Housing_Bean Container/豆盒	SAN	1	P
15		005-00078	Gear_Coffee Volume/粉量调节杆	PA66+ 30%GF	1	P
14		005-00080	Gear_Coffee Size/磨粉粗细调节轮	PA66+ 30%GF	1	P
13		005-00077	Knob_Coffee Volume/分量大小调节旋钮	ABS	1	P
12		005-00076	Grinder Shield / 隔离板	PP	1	P
11		005-00079	Knob_Coffee Size/磨粉粗细调节旋钮	ABS	1	P
10		005-00075	Lid_Bean Container / 豆盒盖	ABS	1	M
9		005-00082	Light Pipe / 导光柱	PC	4	M
8		002-00033	Panel Gasket / 控制面板垫片	Sponge/海绵	1	P
7		005-00084	Push Button_Control/控制按键	ABS	2	M
6		003-00016	Spring / 控制板弹簧	SUS316 Ø0.5	2	P
5		005-00083	Push Button_Power / 开关按键	ABS	1	M
4		005-00081	Control Panel / 控制面板	ABS	1	M
3			Power_Switch / 按动开关	DPC-1114	1	P
2		005-00097	Knob_Coffee Volume/调节旋钮	ABS	1	M
1			Top Housing / 上机壳	ABS	1	M

NO.	DWG. NO.	PART NO.	ENGLISH/CHINESE NAME	MATERIAL	Qty.	NOTE
208		005-00006	Lower Hsg. / 流量计下壳	PBT+ 30%GF	1	P
207		002-00001	O-Ring / O型密封圈Ø27.5×2	Viton	1	P
206		005-00002	Impeller / 流量计转轮	POM	1	P
205		006-00001	Magnet / 磁铁	钕铁硼	2	P
204		005-00003	Upper Hsg. / 流量计上盖	PBT+ 30%GF	1	P
203		007-00007	Sensor_Jabsco# 13498-0LA / 霍尔开关		1	P
202		005-00004	Sensor Holder / 流量计压线卡	ABS	1	P
201		007-00008	Connector Pin_Flowmeter / 插针	45# 镀镍	3	P
200			Tube Sleeve / 套管Ø10 ×Ø5.0	Silicone	210mm	P
199			Tube Sleeve / 套管Ø10 ×Ø5.0	Silicone	210mm	P
198			Tube Sleeve / 套管Ø10 ×Ø5.0	Silicone	90mm	P
197		017-00011	Tube Sleeve / 套管Ø9.0×Ø7.0	Silicone	300mm	P
196		017-00009	Tube Teflon / 软氟龙管Ø4.0×Ø2.3	Teflon	310mm	P
195		017-00010	Tube Sleeve / 套管Ø9.0×Ø7.0	Silicone	140mm	P
194		017-00008	Tube Teflon / 软氟龙管Ø4.0×Ø2.3	Teflon	200mm	P
193		016-00018	Tube Insert_Outer_2 / 连接头2	Copper/紫铜	2	P
192		016-00011	Nut_Boiler Fitting/连接头紧定螺母	H62	2	P
191		017-00004	Tube Sleeve / 套管Ø9.0×Ø7.0	Silicone	220mm	P
190		017-00007	Tube Teflon / 软氟龙管Ø4.0×Ø2.3	Teflon	360mm	P
189		016-00013	Tube Insert_Outer_1 / 连接头1	H62	4	P
188		016-00012	Tube Insert_Inner / 空心铆钉	H62	6	P
187		002-00022	O-Ring / O型密封圈Ø7.5×2.0	Viton	8	P
186		001-00035	Tube Retaining Clip_Small/小卡扣	SUS316 Ø1.0	3	P
185			Holder Bearing / 钢珠保持架	PA66+ 30%GF	1	P
184		001-00008	Washer M4 / 平垫M4	A2	1	P
183		007-00012	Motor / 磨豆电机	AC220~240v 40w	1	P
182		005-00051	Bezel / 下卡套	ABS	1	P
181		005-00050	Grinder Hsg. / 齿轮套	POM	1	P
180		001-00011	Screw M4*8 / 螺钉M4×8	A2 不锈钢	2	P
179		005-00048	Clutch Plate / 齿轮垫片	PA66+ 30%GF	1	P
178		006-00012	Pinion / 齿轮3	45#	1	P
177		005-00047	Planetary Gear No.2 / 齿轮2	POM	3	P
176		006-00013	Pin / 小销子	45#	3	P
175		005-00049	Clutch Plate No.2 / 齿轮座2	PA66+ 30%GF	1	P
174		005-00046	Clutch Plate No.1 / 齿轮座1	PA66+ 30%GF	1	P
173		005-00045	Planetary Gear No.1 / 齿轮1	POM	3	P
172		006-00011	Pin / 齿轮销轴	45#	3	P
171		006-00010	Ball Bearing Ø5.5 / 钢珠Ø5.5	A2	16	P
170		005-00044	Grinder Bearing / 钢珠座	PA66+ 30%GF	1	P
169		005-00043	Clutch Plate Impeller / 咖啡粉档盘	PA66+ 30%GF	1	P
168		006-00009	Impeller Pin / 齿轮限位针	45# 镀镍	3	P
167		006-00008	Impeller Reinforcing Plate / 支撑片	A3 镀铬	1	P
166		002-00016	Seal / 转盘密封圈	Felt/羊毛毡	1	P
165		005-00042	Retainer Ring / 上卡套	PA66+ 30%GF	1	P
164		002-00015	Rubber Isolator / 橡胶之脚	Rubber/丁晴橡胶	3	P
163		005-00041	Manifold / 咖啡粉出口	PA66+ 30%GF	1	P
162		006-00009	Spring / 回位弹簧	SUS316 Ø0.5	1	P
161		006-00007	Indicator Pin / 刀头定位销	45#	1	P
160		005-00040	Grinder Outer Ring / 外筛架	PA66+ 30%GF	1	P
159		005-00039	Grinder Adj.Ring / 调整齿盘	PA66+ 30%GF	1	P
158		006-00006	Outer Blade / 刀套	3Gr13	1	P
157		006-00005	Inner Blade / 刀片	3Gr13	1	P
156		005-00038	Bezel / 刀具下卡扣	PA66+ 30%GF	1	P
155		005-00037	Blade Hsg. / 刀具上卡扣	PA66+ 30%GF	1	P
154		002-00014	Grinder_Seal / 橡胶套	Silicone/硅胶	1	P
153		005-00036	Helical Feeder Screw / 研磨头	PA66+ 30%GF	1	P
152		001-00007	Screw M4×40 / 螺钉M4×40	A2	1	P
151		005-00035	Key / 调节杆手柄	ABS	1	P
150		002-00011	O-Ring / 密封圈Ø8.0×Ø1.8	Viton/硅胶	1	P
149		003-00007	Spring_Coffee Outlet Valve/支座弹簧	SUS316 Ø0.7	1	P
148		005-00034	Extension_Filter Screw/调节拉杆	POM	1	P
147		005-00030	Retainer / 行程块螺钉座	ABS	1	P
146		002-00012	Valve Ball_Coffee Outlet/玻璃球Ø4.0	玻璃	1	P
145		016-00007	Insert / 调节拉杆嵌件	H59	1	P
144		005-00033	Coffee Outlet Manifold/出水口支座	POM	1	P
143		005-00032	Coffee Outlet Extension/冲泡器出水口	POM	1	P
142		005-00031	Piston / 冲泡器行程块	POM	1	P
141		002-00010	O-Ring_Piston / 密封圈Ø32.5×Ø4.0	Silicone/硅胶	1	P
140		006-00004	Filter / 过滤片	SUS304 t=0.5	1	P

NO.	ECN.	DESCRIPTION	DATE	NAME
4				
3				
2				
1				

DRAWN BY:	Jerry	4 Sep.	
CHECKED BY:			
APPROVED BY:			

NINGBO COLET ELECTRICAL CO.,LTD

SCALE:	MATERIAL:	MODEL NO.:	CLT-Q001
QUANTITY:	FINISH:	TITLE:	爆炸图
PROJECTION	CODE NO.	DWG NO.	REV:
DO NOT SCALE DRAWING		SHEET 1 OF 1	SIZE: A0

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